

Amendment Under 37 C.F.R. § 1.111
USSN 09/512,815
Attorney Docket Q57966
November 12, 2003

AMENDMENTS TO THE SPECIFICATION

Page 14, amend the paragraph bridging pages 14 and 15 to read as follows:

Once it has been inserted in the container C at the sand-filling station, the model S is - as it were - paired with the container (which is provided with a plate ~~T~~DP, which could be - for example - of the magnetic or optical reading type, on which the casting data, recipe included, can be memorized). Prior to entry into each technological station, an electronic reader informs the station in question of the contents of the container, thus enabling it to fall into line with the parameters of a particular recipe.